

# 7" Seamless Rollformer



 Eliminates the need to load coil prior to transportation (less material waste)

- Rollform 24 gauge steel
- Eliminates slippage from cold weather and condensation

# .002 Hard Chrome Plated Steel Forming Rollers

- Rollforms all recommended materials with minimal or no adjustment
- Free-floating forming rollers produce less pressure and allow for more product uniformity

# **Electrical and Control System**

- Push button entry and exit end controls with safety wiring and "jog" feature
- 3/4 HP, 110 volt, single phase motor, 13.6 ampere

# Structural Steel Frame

Welded tubular frame

# Modular Turnstile Upright System & Transfer Bars

Transfer bars (ease of coil loading)

**2 YEAR WARRANTY** ON PARTS & LABOR





# 7" Seamless Rollformer

#### Power

3/4 HP, 110 volt, single phase, 13.6 ampere, totally enclosed fan cooled (T.E.F.C.) motor

#### Dimensions

Length – 149" (378.46 cm) Height – 49" (124.46 cm) Width – 24" (61.0 cm)

# Weight

Approximately 1,490 lbs. (675.85 kg)

#### Drive

Powered polyurethane drive rollers via chains and sprockets

# Shear

Front pull guillotine

# Speed

Approximately 35 feet per minute

# Controls

Push button entry and exit end controls with "jog" feature

# Recommended Materials

Maximum width 18"

MaterialMaximum GaugePainted steel24Aluminized steel24Ternecoat steel24Aluminum.032

Copper 16 oz.-20 oz. 3/4 hard

# Options

- Machine mount cradles
- Additional runout support stands
- CE Certified wiring
- Additional turnstiles
- Additional spools
- Alcoa style hook
- 12 volt, DC power
- Box gutter
- Roof flange 1"
- Trailer riser pad



Quick release turnstile and transfer bars



795 South Larkin Avenue Rockdale, Illinois 60436

Phone (815) 725-9205 • Fax (815) 725-4429 Toll-free (888) 729-4290

E-mail sales@kwmgutterman.com www.kwmgutterman.com